

Mechanochemical Scholl Reaction as Synthetic Approach to Porous Polymers

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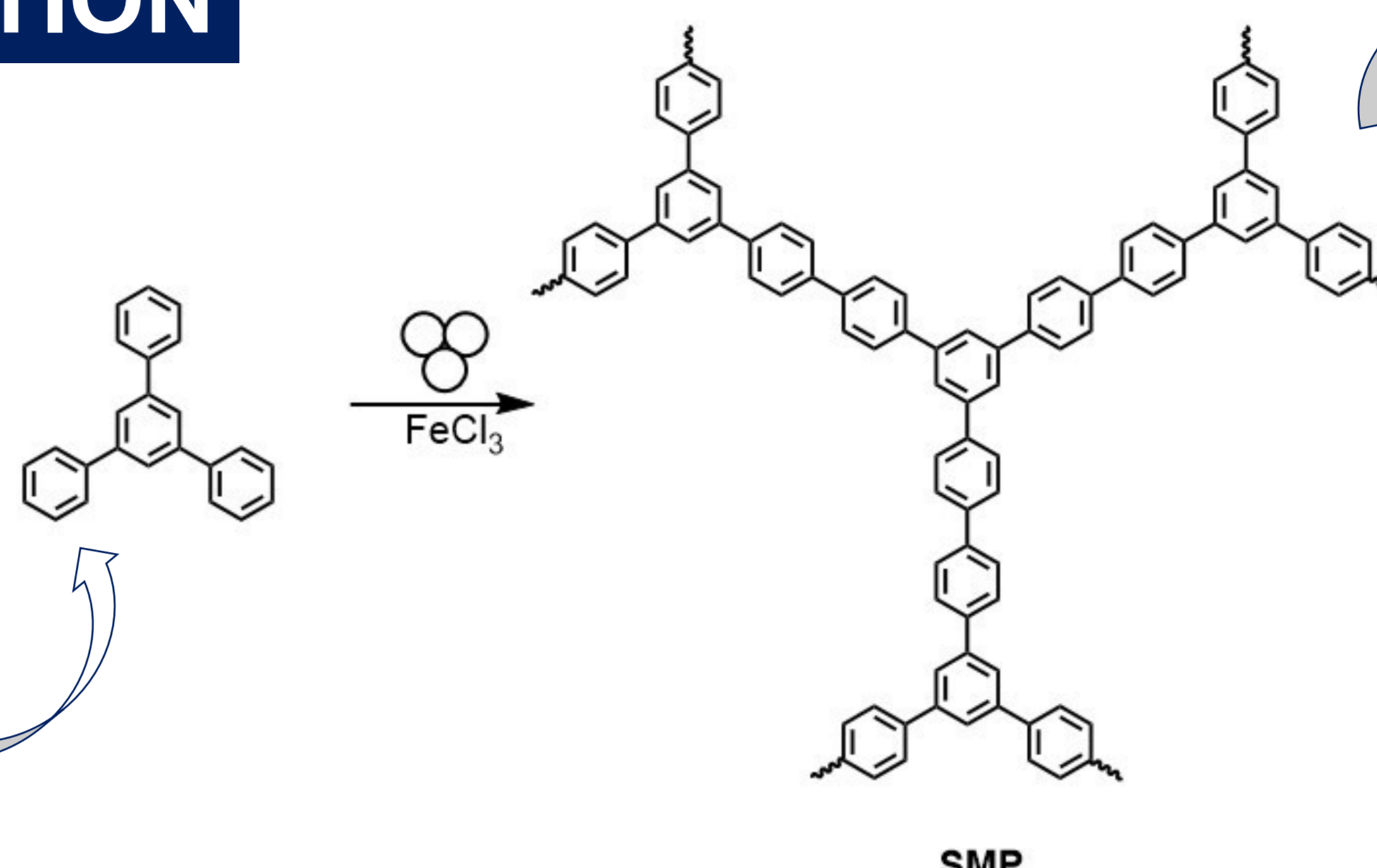
INTRODUCTION

The synthesis of porous materials with a high surface area is of high importance as these are the key components for example catalysis or gas storage.^[1-4] In recent years, several different porous materials including metal organic frameworks (MOFs) and microporous organic polymers (MOPs) were investigated.^[2,3,5] Another class are porous organic polymers (POPs), which combine porous materials with polymers. The synthesis most likely proceeds via Friedel-Crafts-alkylation leading to highly crosslinked polymers.^[1,2,3] A different synthetic approach to generate MOPs is the so-called Scholl reaction. Two aryl compounds are coupled by elimination of hydrogen, which results in the formation of the new aryl-aryl bonds, under the addition of a Lewis acid like AlCl_3 or FeCl_3 .^[2] This type of reaction is not dependent on functional groups for the coupling and does not require harsh reaction conditions and expensive transition metal or noble metal catalysts. The Scholl reaction can be carried out without any solvent under mechanical conditions. In earlier studies, it was shown that the addition of a low boiling solvent leads to higher surface areas.^[3] Herein, we report the influence of dichloromethane (DCM) on different milling parameters of the mechanochemical Scholl reaction of 1,3,5-Triphenylbenzene.

MECHANO-CHEMICAL SCHOLL REACTION

Standard reaction:

- 1 eq. 1,3,5-Triphenylbenzene
- 12 eq. of FeCl_3
- 22 ZrO_2 balls (\varnothing 10 mm)
- 30 min @ 30 Hz
- Mixer mill (Retsch MM500)



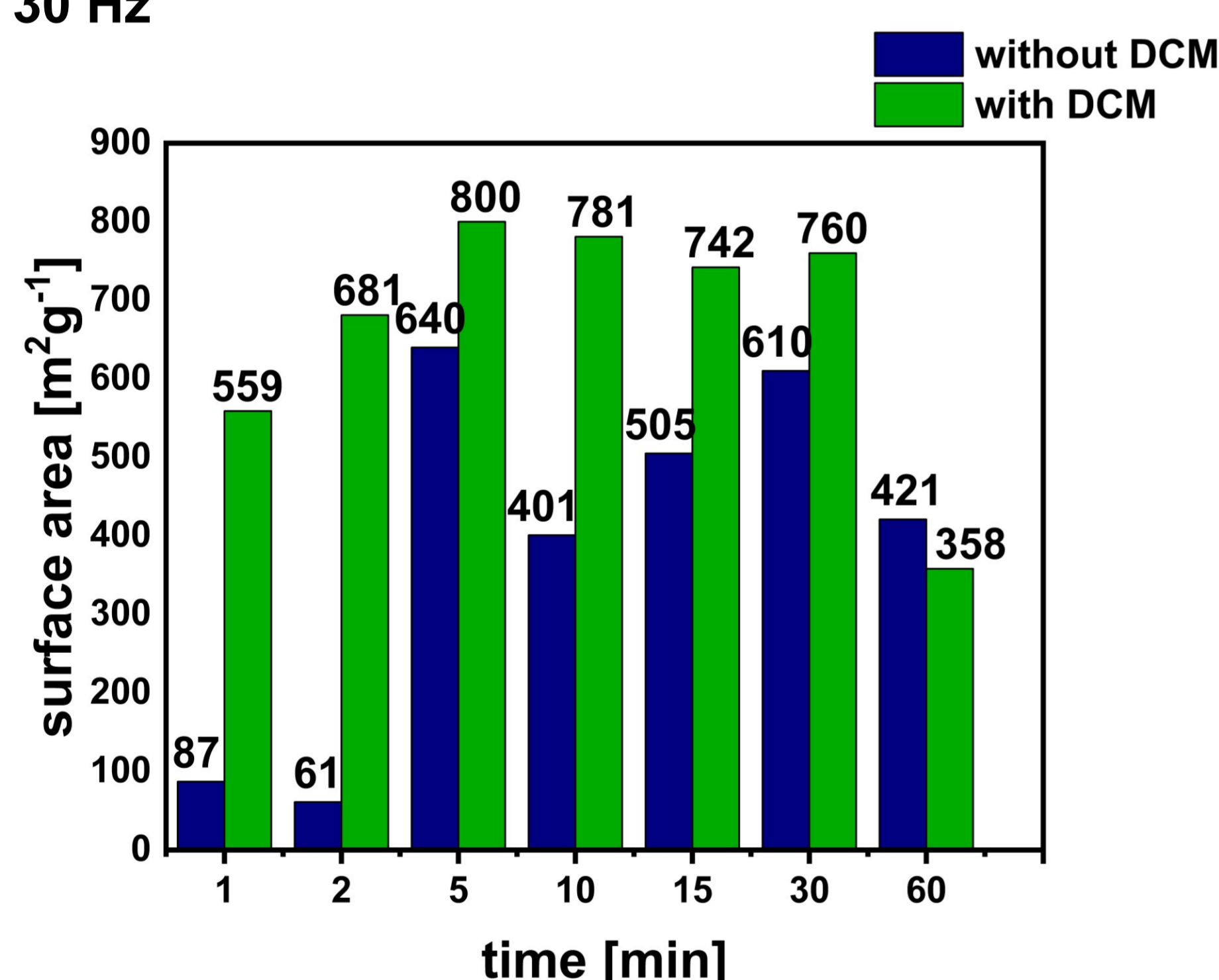
Result:

- Black porous SMP
- BET Surface area: $610 \text{ m}^2\text{g}^{-1}$
- Yield: 100%

INFLUENCE OF DIFFERENT MILLING PARAMETERS AND THE ADDITION OF DCM ON THE SURFACE AREA

TIME

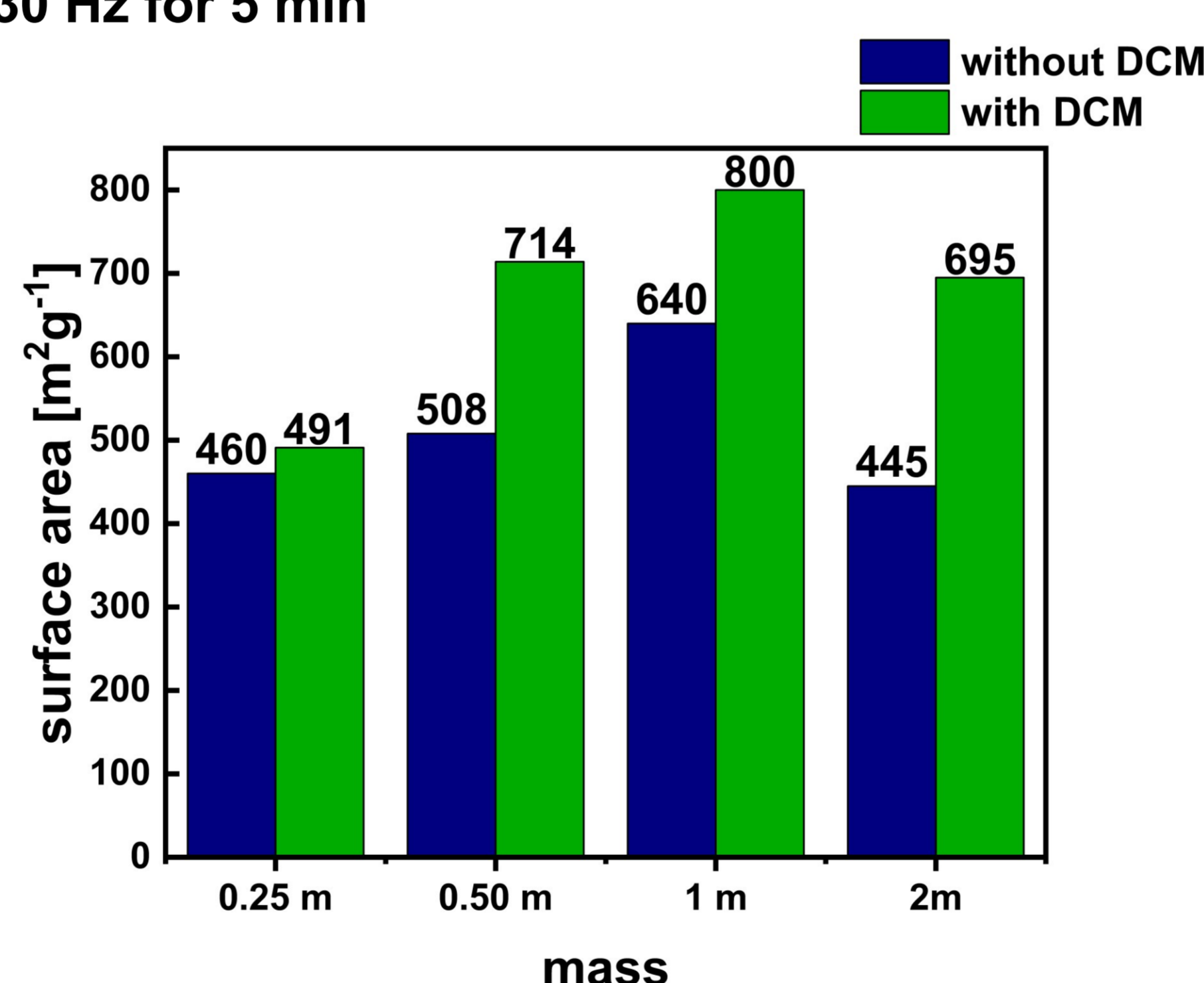
at 30 Hz



! **Reaction time of 5 min is sufficient**
No correlation between reaction time and surface area of the SMP

POWDER TO BALL RATIO

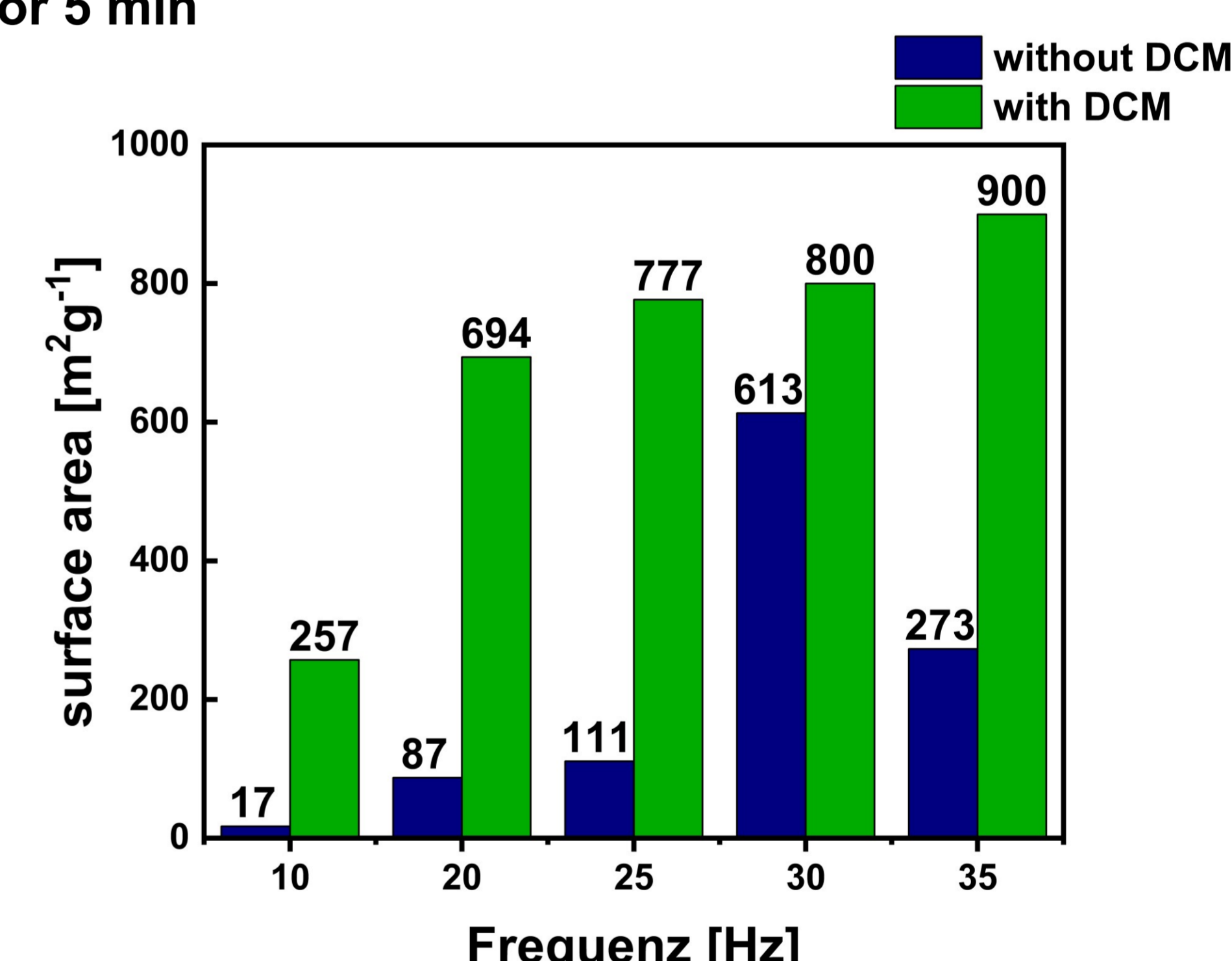
at 30 Hz for 5 min



! **Variation of ball to powder ratio does not lead to higher surface areas**

FREQUENCY

for 5 min



! **Higher frequencies lead to higher surface area**

ROLE OF ADDITIVES

EFFECT OF SOLVENT

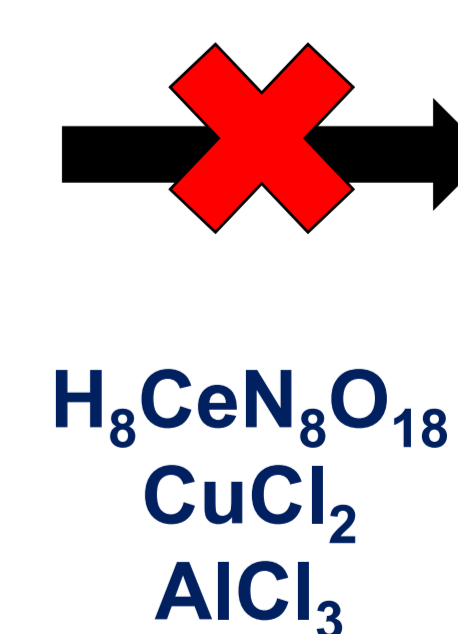
Surface area and reactivity can be controlled by addition of solvent and Lewis acid



EFFECT OF LEWIS ACID

Reactivity

FeCl₃ SbCl₅ Mo₂Cl₁₀



CONCLUSION

In summary, the different experimental series showed that the mechanochemical Scholl reaction of 1,3,5-Triphenylbenzene results in a porous SMP with a surface area of $640 \text{ m}^2\text{g}^{-1}$ already after 5 min. The addition of 1 mL DCM increases the resulting surface area of the synthesized SMP in the case of the tested milling parameters (time, frequency and powder to ball ratio). The choice of solvent is an important parameter for the synthesis of porous polymers as the addition of 1 mL of ethanol resulted in significantly smaller surface areas. The used Lewis acid is also important as other Lewis acids than FeCl_3 showed significantly lower reactivity in this reaction leading to either no isolated product or lower yields. However, it is not clear how porosity develops during reactions especially in mechanochemistry as the mechanism is not understood yet.

Reference [1] D. Leistenschneider, N. Jäckel, F. Hippauf, V. Presser and L. Borchardt, *Beilstein J. Org. Chem.*, 2017, **13**, 1332–1341, DOI: 10.1039/C7SC00538E; [2] B. Li, Z. Guan, X. Yang, W. D. Wang, W. Wang, I. Hussain, K. Song, B. Tan and T. Li, *J. Mater. Chem. A*, 2014, **2**, 11930, DOI: 10.1039/C4TA01081G; [3] S. Grätz, S. Zink, H. Krafczyk, M. Rose and L. Borchardt, *Beilstein J. Org. Chem.*, 2019, **15**, 1154–1161, DOI: 10.3762/bjoc.15.112; [4] C. Schneidermann, N. Jäckel, S. Oswald, L. Giebeler, V. Presser and L. Borchardt, *ChemSusChem*, 2017, **10**, 2416–2424, DOI: 10.1002/cssc.201700459; [5] S. Grätz, M. Oltermann, E. Trotschke, S. Paasch, S. Krause, E. Brunner and L. Borchardt, *J. Mater. Chem. A*, 2018, **6**, 21901–21905, DOI: 10.1039/C8TA03684E